SECTION GLASS & WINDOW SYSTEM

CONTENTS

SYMPTOM DIAGNOSIS2	Inspection	12
SQUEAK AND RATTLE TROUBLE DIAG-	REAR WINDOW GLASS	13
NOSES2	Exploded View	13
Work Flow2	Removal and Installation	13
Inspection Procedure4	Inspection	14
Diagnostic Worksheet6	FRONT DOOR GLASS	15
PRECAUTION8	Exploded View	
	Removal and Installation	
PRECAUTIONS8	Inspection and Adjustment	16
Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TEN-	FRONT REGULATOR	
SIONER"	Exploded View	
Precaution for Procedure without Cowl Top Cover8	Removal and Installation	
Handling for Adhesive and Primer8	Disassembly and Assembly	
Precautions for Removing Battery Terminal9	Inspection and Installation	18
PREPARATION10	REAR DOOR GLASS	19
	Exploded View	19
PREPARATION10	Removal and Installation	19
Special Service Tools10	Inspection and Adjustment	20
Commercial Service Tools10	REAR REGULATOR	
REMOVAL AND INSTALLATION11	Exploded View	
	Removal and Installation	
WINDSHIELD GLASS11	Disassembly and Assembly	
Exploded View11	Inspection and Adjustment	
Removal and Installation11		

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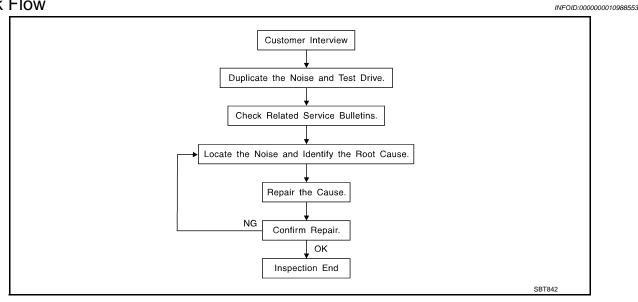
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< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer comments. Refer to <u>GW-6</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, perform a diagnosis and repair the noise that the customer is concerned about. This can be accomplished by performing a test drive with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so that the customer, service adviser, and technician use the same language when describing the noise.
- Squeak (Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact / fast movement / brought on by road conditions / hard surfaces = high-pitched noise / softer surfaces = low-pitched noises / edge to surface = chirping
- Creak (Like walking on an old wooden floor)
 Creak characteristics include firm contact / slow movement/twisting with a rotational movement / pitch dependent on materials / often brought on by activity.
- Rattle (Like shaking a baby rattle) Rattle characteristics include fast repeated contact / vibration or similar movement / loose parts/missing clip or fastener / incorrect clearance.
- Knock (Like a knock on a door) Knock characteristics include hollow sounds / sometimes repeating / often brought on by driver action.
- Tick (Like a clock second hand) Tick characteristics include gentle contacting of light materials / loose components / can be caused by driver action or road conditions.
- Thump (Heavy, muffled knock noise) Thump characteristics include softer knock / dull sounds often brought on by activity.
- Buzz (Like a bumblebee) Buzz characteristics include high frequency rattle / firm contact.
- Often the degree of acceptable noise level varies depending upon the person. A noise that a technician may judge as acceptable may be very irritating to a customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when the repair is reconfirmed. If the noise can be duplicated easily during the test drive, do the following with the vehicle stopped to help	A
identify the source of the noise. 1) Close a door.	В
2) Tap or push/pull around the area where the noise appears to be coming from.	
3) Rev the engine.4) Use a floor jack to recreate vehicle "twist".	С
5) At idle, apply engine load (electrical load, half-clutch on M/T models, drive position on A/T models).	
6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.	D
• If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.	D
CHECK RELATED SERVICE BULLETINS	
After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related	E
to the concern or symptom.	
If a TSB relates to the symptom, follow the procedure to repair the noise.	F
LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool	
(Chassis ear: J-39570, engine ear, and mechanics stethoscope).	G
2. Narrow down the noise to a more specific area and identify the cause of the noise by:	
 Removing the component(s) in the area(s) that is / are suspected to be the cause of the noise. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken 	Н
or lost during the repair, creating a new noise.	
 Tapping or pushing/pulling the component(s) that is / are suspected to be the cause of the noise. Do not tap or push/pull the component(s) with excessive force, otherwise the noise is eliminated only tempo- 	
rarily.	
 Feeling for a vibration by hand by touching the component(s) that is / are suspected to be the cause of the noise. 	
 Placing a piece of paper between components that are suspected to be the cause of the noise. 	J
 Looking for loose components and contact marks. Refer to GW-4, "Inspection Procedure". 	
REPAIR THE CAUSE	GW
 If the cause is a loose component, tighten the component securely. 	
 If the cause is insufficient clearance between components: Separate components by repositioning or loosening and retightening the components, if possible. 	I
- Insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape, or ure-	
thane tape. A NISSAN Squeak and Rattle Kit (J-50397) is available through the authorized NISSAN Parts Department.	
CAUTION:	Μ
Never use excessive force as many components are constructed of plastic and may be damaged. NOTE:	
Always check with the Parts Department for the latest parts information. The following materials are contained in the NISSAN Squeak and Rattle Kit (J-50397) are listed on the inside	Ν
cover of the kit; and can each be ordered separately as needed.	
URETHANE PADS [1.5 mm (0.059 in) thick] Insulates connectors, harness, etc.	0
• 76268-9E005: 100×135 mm (3.937 \times 5.315 in)	
 76884-71L01: 60 × 85 mm (2.362 × 3.346 in) 76884-71L02: 15 × 25 mm (0.591 × 0.984 in) 	Р
INSULATOR (Foam blocks)	I
Insulates components from contact. Can be used to fill space behind a panel. • 73982-9E000: 45 mm (1.772 in) thick, 50×50 mm (1.969 \times 1.969 in)	
• 73982-50Y00: 10 mm (0.394 in) thick, 50 × 50 mm (1.969 × 1.969 in)	
INSULATOR (Light foam block) 80845-71L00: 30 mm (1.18 in) thick, 30 \times 50 mm (1.181 \times 1.969in)	
FELT CLOTHTAPE	

< SYMPTOM DIAGNOSIS >

Used to insulate where movement does not occur. Ideal for instrument panel applications.

• 68370-4B000: 15 imes 25 mm (0.591 imes 0.984 in) pad

• 68239-13E00: 5 mm (0.197 in) wide tape roll

The following materials, not found in the kit, can also be used to repair squeaks and rattles. UHMW (TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications. SILICONE GREASE Used in place of UHMW tape that is visible or does not fit. Only lasts a few months. SILICONE SPRAY Used when grease cannot be applied. DUCT TAPE Used to eliminate movement.

CONFIRM THE REPAIR

After repair is complete, test drive the vehicle to confirm that the cause of noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Inspection Procedure

INFOID:000000010988554

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Never use silicone spray to isolate a squeak or rattle. If the area is saturated with silicone, the recheck of repair becomes impossible.

CENTER CONSOLE

Components to check include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Check the following items:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon connection to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping, moving the components, or pressing on them while driving to duplicate the conditions can isolate many of these incidents. The areas can usually be insulated with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-50397) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the customer. In addition check for the following items:

< SYMPTOM DIAGNOSIS >

1. Trunk lid dumpers out of adjustment	-
2. Trunk lid striker out of adjustment	А
3. Trunk lid torsion bars knocking together	
4. A loose license plate or bracket	
Most of these incidents can be repaired by adjusting, securing, or insulating the item(s) or component(s) caus-	B
ing the noise.	
SUNROOF/HEADLINING	С
Noises in the sunroof / headlining area can often be traced to one of the following items:	0
1. Sunroof lid, rail, linkage, or seals making a rattle or light knocking noise	
2. Sunvisor shaft shaking in the holder	D
3. Front or rear windshield touching headlining and squeaking	
Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.	e E
SEATS	
When isolating seat noise it is important to note the position the seat is in and the load placed on the seat when the noise occurs. These conditions should be duplicated when verifying and isolating the cause of the noise.	
Causes of seat noise include:	
1. Headrest rods and holder	G
2. A squeak between the seat pad cushion and frame	
3. The rear seatback lock and bracket	
These noises can be isolated by moving or pressing on the suspected components while duplicating the con- ditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.	
UNDERHOOD	I
Some interior noise may be caused by components under the hood or on the engine wall. The noise is ther	า
transmitted into the passenger compartment.	
Causes of transmitted underhood noise include:	J
1. Any component mounted to the engine wall	
 Components that pass through the engine wall Engine wall mounts and connectors 	GW
 Lingine wait mounts and connectors Loose radiator mounting pins 	
5. Hood bumpers out of adjustment	
6. Hood striker out of adjustment	L
These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The besi	t
method is to secure, move, or insulate one component at a time and test drive the vehicle. Also, engine RPM	
or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or	
insulating the component causing the noise.	
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< SYMPTOM DIAGNOSIS >

Diagnostic Worksheet



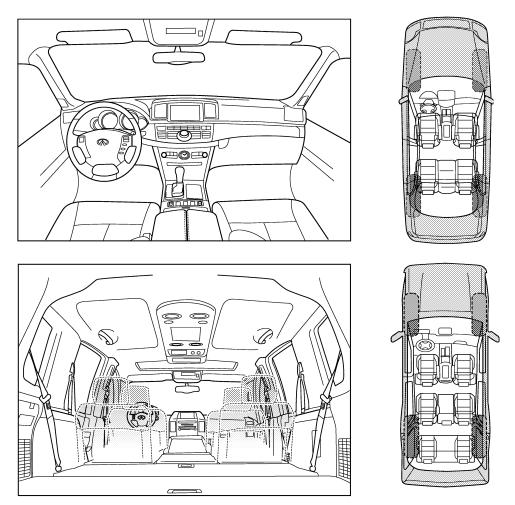
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Infiniti Customer:

We are concerned about your satisfaction with your Infiniti vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Infiniti right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service consultant or technician to ensure we confirm the noise you are hearing.

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

Revision: 2014 June

< SYMPTOM DIAGNOSIS >

	e noise occurs:	
II. WHEN DOES IT OCCUR? (please	e check the boxes that apply)	
 anytime 1st time in the morning only when it is cold outside only when it is hot outside 	 after sitting out in the rain when it is raining or wet dry or dusty conditions other: 	
III. WHEN DRIVING:	IV. WHAT TYPE OF NOISE	
 through driveways over rough roads over speed bumps 	 squeak (like tennis shoes on a clean floor) creak (like walking on an old wooden floor) rattle (like shaking a baby rattle) 	
 only about mph on acceleration coming to a stop 	 knock (like a knock at the door) tick (like a clock second hand) thump (heavy, muffled knock noise) 	
on turns: left, right or either (circle) with passengers or cargo	buzz (like a bumble bee)	
☐ other: after driving miles or	minutes	
other: miles or TO BE COMPLETED BY DEALERS	HIP PERSONNEL	
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Other: miles or TO BE COMPLETED BY DEALERS Test Drive Notes: Vehicle test driven with customer Noise verified on test drive Noise source located and repaired	HIP PERSONNEL YES NO Initials of person performing Initials of person performing Initials of person performing Image: Imag	

< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

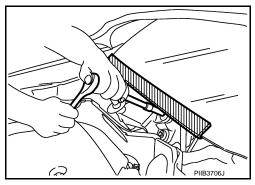
Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

INFOID:000000010988557

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.



Handling for Adhesive and Primer

INFOID:000000010988558

- Do not use an adhesive which is past its usable date. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Open the seal of the primer and adhesive just before application. Discard the remainder.
- Before application, be sure to shake the primer container to stir the contents. If any floating material is found, do not use it.
- If any primer or adhesive contacts the skin, wipe it off with gasoline or equivalent and wash the skin with soap.
- When using primer and adhesive, always observe the precautions in the instruction manual.

PRECAUTIONS

< PRECAUTION >

Precautions for Removing Battery Terminal

• When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.

NOTE:

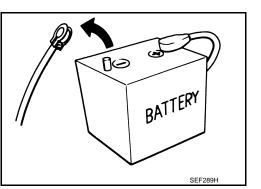
ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

• For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch. **NOTE:**

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.

After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.
 NOTE:

The removal of 12V battery may cause a DTC detection error.



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PREPARATION

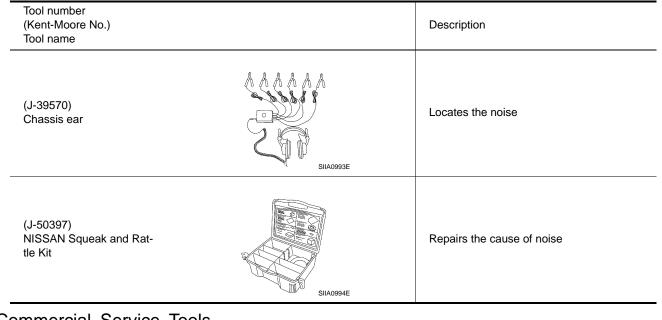
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PREPARATION

Special Service Tools

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



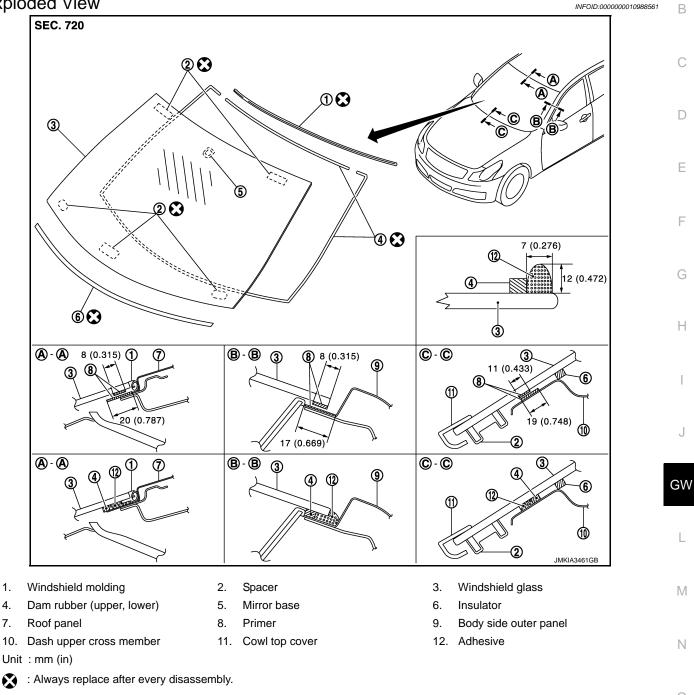
Commercial Service Tools

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Tool name		Description
Engine ear	SIIA0995E	Locates the noise
Suction lifter	PIB1805J	Holds the door glass
Remover tools	JMKIA3050ZZ	Removes the clips, pawls and metal clips

< REMOVAL AND INSTALLATION > **REMOVAL AND INSTALLATION** WINDSHIELD GLASS

Exploded View



Removal and Installation

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REMOVAL

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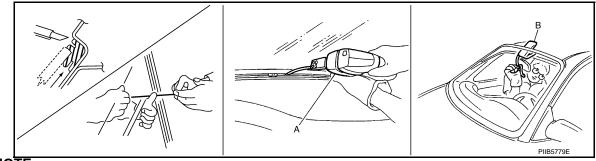
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- Remove the front pillar garnish (LH/RH). Refer to INT-15, "Removal and Installation". 1.
- Remove partially the headlining (front edge). Refer to the following. 2.
 - · For normal roof. Refer to INT-25, "NORMAL ROOF : Removal and Installation".
 - For sunroof. Refer to INT-27, "SUNROOF : Removal and Installation".
- Remove the front wiper arm and blade (LH/RH). Refer to WW-100, "Removal and Installation". 3.
- 4. Remove the cowl top cover. Refer to EXT-24, "Removal and Installation".

WINDSHIELD GLASS

< REMOVAL AND INSTALLATION >

- 5. Remove the roof side molding (LH/RH). Refer to EXT-34. "Removal and Installation".
- 6. Apply protective tape around the windshield glass to protect the painted surface from damage.
- 7. Remove glass using piano wire or power cutting tool (A) and an inflatable pump bag (B) after removing moldings.



NOTE:

Mark the body and the glass with matching marks if the windshield glass is reused.

WARNING:

Always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands when cutting the glass from the vehicle.

- Never use a cutting knife or power cutting tool when the windshield glass is reused.
- Be careful not to scratch the glass when removing.
- Never set or stand the glass on its edge. Small chips may develop into cracks.

INSTALLATION

- The dam rubber should be installed in position.
- Use a genuine Nissan Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- Open a door window while the urethane adhesive is curing. This prevents the glass from being forced out by passenger room air pressure when all door windows are closed.
- The molding must be installed securely so that it is in position and leaves no clearance.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive is completely cured (approximately 24 hours). Curing time varies with temperature and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Never let them come in contact with the skin and eyes.
- Use in an open, well ventilated location. Never breathe the vapors. They may be harmful if inhaled. Move immediately to an area with fresh air if affected by vapor inhalation.
- Driving the vehicle before the urethane adhesive is completely cured may affect the performance of the windshield in case of an accident.

CAUTION:

- Perform adjustment of front wiper arms stop location. Refer to WW-101, "Adjustment".
- Never use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Adhere carefully to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Never leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive is completely cured. Curing time varies depending on temperature and humidity. The curing time increases under lower temperature and lower humidity.

Inspection

INFOID:000000010988563

REPAIRING WATER LEAKAGE FOR WINDSHIELD GLASS

Leakage can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the windshield area while pushing glass outward.

To stop the leakage, apply primer (if necessary) and then urethane adhesive to the leakage point.

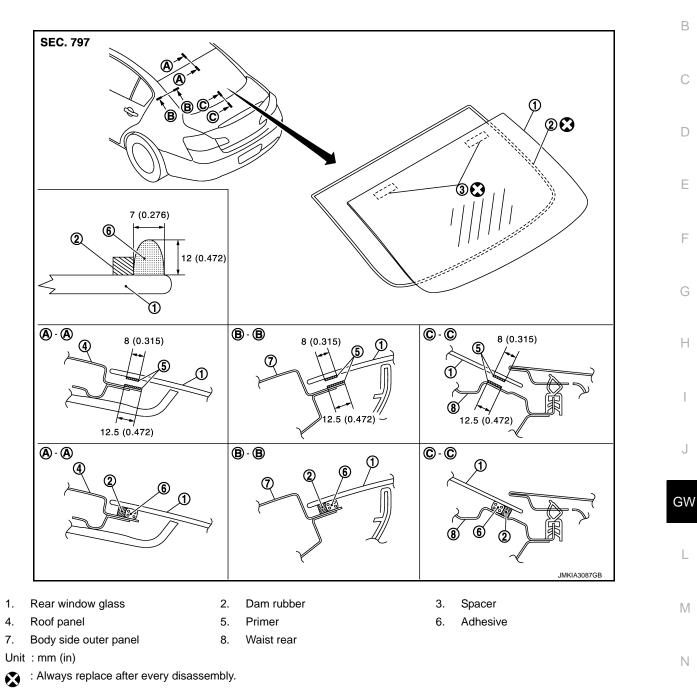
< REMOVAL AND INSTALLATION >

REAR WINDOW GLASS

Exploded View

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Removal and Installation

REMOVAL

- 1. Remove the rear seatback and rear seat cushion. Refer to SE-76. "Removal and Installation".
- 2. Remove the rear pillar finisher. Refer to INT-15, "Removal and Installation".
- 3. Remove the rear parcel shelf finisher. Refer to INT-20, "Removal and Installation".
- 4. Remove partially the headlining (rear edge). Refer to the following.
 - For normal roof. Refer to <u>INT-25, "NORMAL ROOF : Removal and Installation"</u>.
 For sunroof. Refer to INT-27, "SUNROOF : Removal and Installation".
 - For sunroot. Refer to INT-27, SUNROOF : Removal and Installation
- 5. Remove the connectors and grounds for the rear window defogger.

GW-13

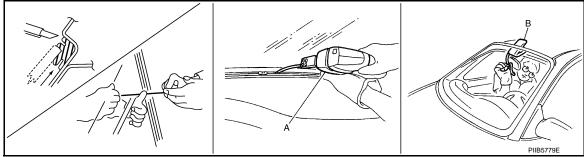
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REAR WINDOW GLASS

< REMOVAL AND INSTALLATION >

6. Remove glass using piano wire or power cutting tool (A) and an inflatable pump bag (B) after removing molding using pliers.



NOTE:

Mark the body and the glass with matching marks if a rear window glass is reused.

WARNING:

Always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands when cutting the glass from the vehicle.

CAUTION:

- Never use a cutting knife or power cutting tool when the rear window glass is reused.
- Be careful not to scratch the glass when removing.

• Never set or stand the glass on its edge. Small chips may develop into cracks.

INSTALLATION

- The dam rubber should be installed in position.
- Use a genuine Nissan Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- Open a door window while the urethane adhesive is curing. This prevents the glass from being forced out by passenger compartment air pressure when all door windows are closed.
- The molding must be installed securely so that it is in position and leaves no clearance.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive is completely cured (approximately 24 hours). Curing time varies with temperature and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Never let them come in contact with the skin and eyes.
- Use in an open, well ventilated location. Never breathe the vapors. They may be harmful if inhaled. Move immediately to an area with fresh air if affected by vapor inhalation.
- Driving the vehicle before the urethane adhesive is completely cured may affect the performance of the rear window in case of an accident.

CAUTION:

- Never use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Adhere carefully to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Never leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive is completely cured. Curing time varies depending on temperature and humidity. The curing time increases under lower temperature and lower humidity.

Inspection

INFOID:000000010988566

REPAIRING WATER LEAKAGE FOR REAR WINDOW GLASS

Leakage can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the side window area while pushing glass outward.

To stop the leakage, apply primer (if necessary) and then urethane adhesive to the leakage point.

FRONT DOOR GLASS

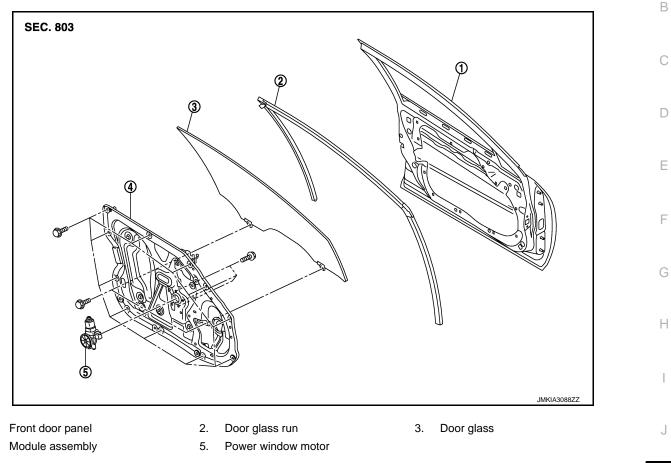
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FRONT DOOR GLASS

Exploded View

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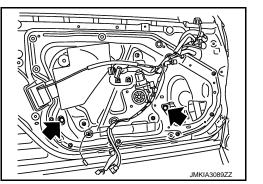
Removal and Installation

REMOVAL

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- 1. Remove the front door finisher. Refer to INT-12, "Removal and Installation".
- 2. Remove the door inside seal.
- 3. Disconnect the front door speaker harness connector and remove the door speaker.
- 4. Reconnect the front power window control unit LH and the power window main switch finisher.
- 5. Operate the power window main switch to raise/lower the door window until the glass mounting bolts can be seen.
- 6. Remove the glass mounting bolts, shown by the arrows in the figure.



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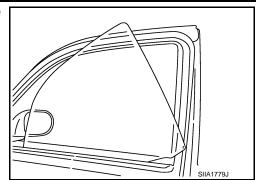
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FRONT DOOR GLASS

< REMOVAL AND INSTALLATION >

7. While holding the door glass, raise it at the rear end to pull the glass out of the sash toward the inside of the door.



8. Remove the door glass run.

INSTALLATION

Install in the reverse order of removal.

Inspection and Adjustment

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SYSTEM INITIALIZATION

If any of the following work has been done, initialize the system.

- Electric power supply to power window switch or motor is interrupted by blown fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- Operation of the regulator assembly as a unit.
- Removal and installation of the door glass.
- Removal and installation of the door glass run.

Initialization

After installing each component to the vehicle, follow the steps below.

- 1. Disconnect the minus terminal of battery or disconnect power window switch harness connector temporarily, then reconnect after at least 1 minute.
- 2. Turn ignition switch ON.
- 3. Operate power window switch to make over a half of the window area open.
- 4. Fully draw the power window switch in the up direction (auto close position) and hold, keep holding the switch even when window is completely closed and then release after 2 seconds have passed.
- 5. Inspect the anti-pinch system function. **NOTE:**

Initialization may be cancelled with continuous opening and closing operation. In this case, initialize the system.

INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM

- 1. Fully open the door glass.
- 2. Place a wooden piece (wooden hammer handle, etc.) at near fully closed position.
- 3. Perform fully closing operation with auto up switch.
- Check that the glass reverses without pinching the wooden piece, is lowered approximately 150 mm (5.906 in) or for 3 seconds and then stops.
- The glass should not be raised with power window main switch operated while it is reversing or lowering.
- Be careful not to be pinched.
- Check that the auto up function is normal before the inspection following the system initialization.

FITTING INSPECTION

- Check that the glass is securely fit into the glass run groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)] and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass and guide rail mounting bolts to correct the glass position.

FRONT REGULATOR

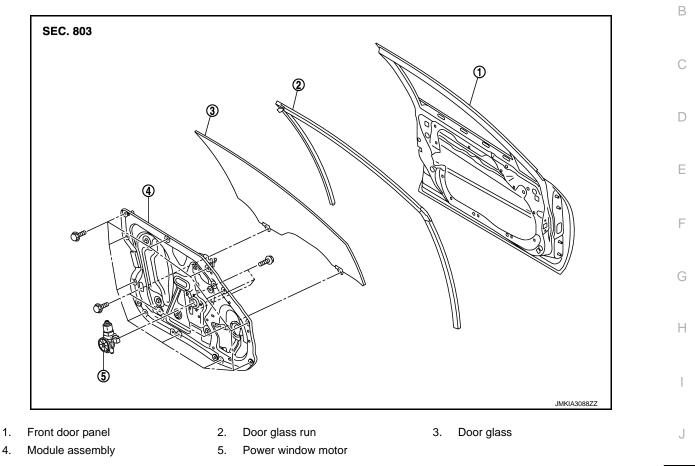
< REMOVAL AND INSTALLATION >

FRONT REGULATOR

Exploded View

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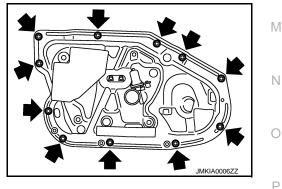
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Removal and Installation

REMOVAL

- 1. Remove the front door glass. Refer to <u>GW-15, "Removal and Installation"</u>.
- 2. Disconnect the harness connector for the module assembly, and remove the harness clip.
- 3. Remove the module assembly mounting bolts shown by the arrows in the figure.
- 4. Remove the module assembly.



INSTALLATION Install in the reverse order of removal. **Disassembly and Assembly**

DISASSEMBLY

1. Remove power window motor from module assembly.

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FRONT REGULATOR

< REMOVAL AND INSTALLATION >

2. Remove regulator assembly from module assembly.

ASSEMBLY

Assemble in the reverse order of disassembly.

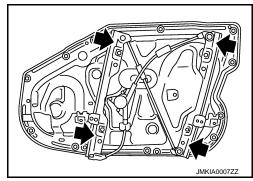
Inspection and Installation

Inspection after Removal

Check the regulator assembly for the following items. If a malfunction is detected, replace or grease it.

- Wire wear
- Regulator deformation
- · Grease condition for each sliding part

The arrows in the figure show the application points of the multi-purpose grease.



SYSTEM INITIALIZATION

If any of the following work has been done, initialize the system. Refer to <u>PWC-5</u>, "ADDITIONAL SERVICE <u>WHEN REMOVING BATTERY NEGATIVE TERMINAL</u> : <u>Description</u>".

Initialization

After installing each component to the vehicle, follow the steps below. Refer to <u>PWC-5</u>, "ADDITIONAL SER-VICE WHEN REMOVING BATTERY NEGATIVE TERMINAL : Special Repair Requirement".

FITTING INSPECTION

- Check that the glass is securely fit into the glass run groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)] and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass and guide rail mounting bolts to correct the glass position.

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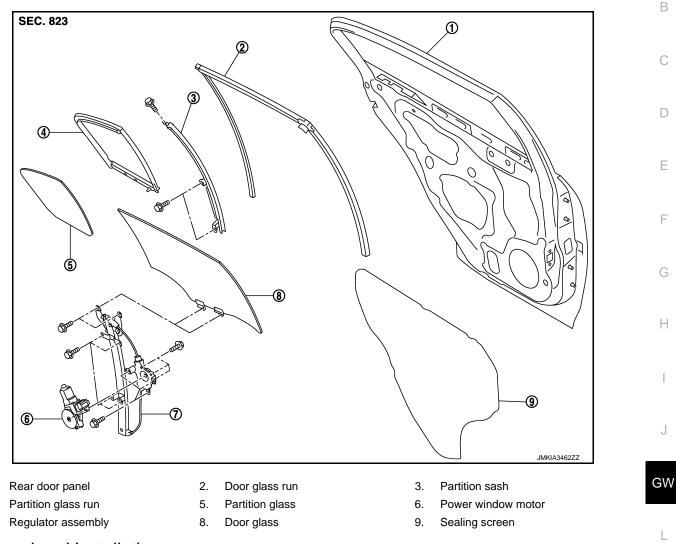
< REMOVAL AND INSTALLATION >

REAR DOOR GLASS

Exploded View

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Removal and Installation

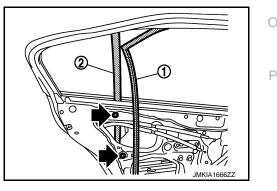
REMOVAL

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- 1. Remove the rear door finisher. Refer to INT-12, "Removal and Installation".
- 2. Remove the rear door outside molding. Refer to EXT-38, "Removal and Installation".
- 3. Remove the rear door inside molding.
- 4. Remove partially the sealing screen.
- 5. Remove the door glass run (1) on the partition sash side.
- 6. Remove the partition sash (2) fixing bolts (shown by the arrows), and remove the partition sash.



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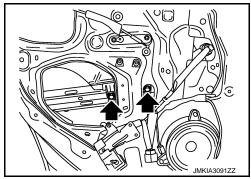
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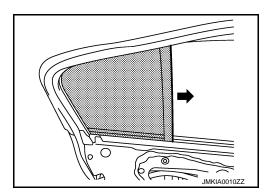
REAR DOOR GLASS

< REMOVAL AND INSTALLATION >

- 7. Reconnect the power window switch finisher.
- 8. Operate the power window switch to raise/lower the door window until the glass mounting bolts can be seen.
- 9. Remove the glass mounting bolts shown by the arrows in the figure.



- 10. Remove the door glass from the inside of door panel.
- 11. Remove the door glass run.
- 12. Remove the partition glass from door panel.



INSTALLATION Install in the reverse order of removal.

Inspection and Adjustment

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SYSTEM INITIALIZATION OF ANTI-PINCH SYSTEM

- If any of the following work has been done, initialize the system.
- Electric power sauce to power window switch or motor is interrupted by broken fuse or disconnecting battery cable, etc.
- Removal and installation of the regulator assembly.
- Removal and installation of the motor from the regulator assembly.
- Removal and installation of the harness connector of the power window switch.
- Operation of the regulator assembly as a unit.
- Removal and installation of the door glass.
- Removal and installation of the door glass run.

Initialization

After installing each component to the vehicle, follow the steps below.

- 1. Disconnect the minus terminal of battery or disconnect power window switch harness connector temporarily, then reconnect after at least 1 minute.
- 2. Turn ignition switch ON.
- 3. Open the window to its full width by operating the power window switch. (Exclude this procedure if the window is already fully opened)
- 4. Fully draw the power window switch in the up direction (auto close position) and hold, continue holding the switch even when window is completely closed and then release after 3 seconds have passed.
- 5. Inspection of the anti-pinch system function.
 - NOTE:

Initialization may be cancelled with continuous opening and closing operation. In this case, initialize the system.

INSPECT THE FUNCTION OF THE ANTI-PINCH SYSTEM

1. Fully open the door glass.

Revision: 2014 June

REAR DOOR GLASS

< REMOVAL AND INSTALLATION >

2.	Place a wooden piece (wooden hammer handle, etc.) at near fully closed position.	
3.	Perform fully closing operation with auto up switch.	А
	Check that the glass reverses without pinching the wooden piece, is lowered approximately 150 mm (5.906 n) or for 2 seconds and then stops.	
	The glass should not be raised with power window main switch operated while it is reversing or lowering.	В
	Be careful not to be pinched.	
	Check that the auto up function is normal before the inspection following the system initialization.	С
F۱٦	ITING INSPECTION	
 Check that the glass is securely fit into the glass run groove. Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting 		D
bolts, guide rail mounting bolts, and glass and carrier plate mounting bolts to correct the glass position.		Е
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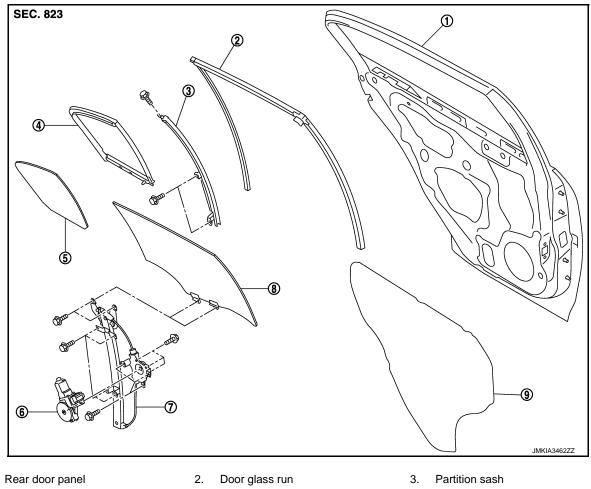
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< REMOVAL AND INSTALLATION >

REAR REGULATOR

Exploded View

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- 1. Partition glass run 4.
- Regulator assembly

Removal and Installation

- 5. Partition glass
- 8. Door glass

- Power window motor
- Sealing screen 9.

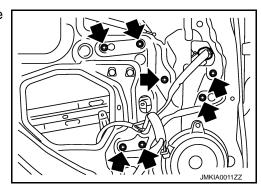
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REMOVAL

7.

- 1. Remove the rear door glass. Refer to <u>GW-19, "Removal and Installation"</u>.
- 2. Remove the glass mounting bolts.
- 3. Disconnect the connector for the power window motor.
- Remove the regulator mounting bolts shown by the arrows in the figure, and remove the regulator from the door panel. 4.



INSTALLATION

Install in the reverse order of removal.

REAR REGULATOR

< REMOVAL AND INSTALLATION >

Disassembly and Assembly

DISASSEMBLY

Remove power window motor from regulator assembly.

ASSEMBLY

Assemble in the reverse order of disassembly.

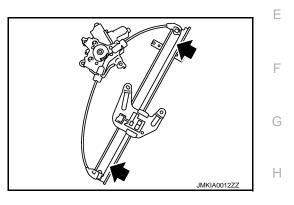
Inspection and Adjustment

Inspection after Removal

Check the regulator assembly for the following items. If a malfunction is detected, replace or grease it.

- Gear wear
- Regulator deformation
- Grease condition for each sliding part

The arrows in the figure show the application points of the multi-purpose grease.



SYSTEM INITIALIZATION OF THE ANTI-PINCH SYSTEM

If any of the following work has been done, initialize the system. Refer to <u>PWC-5, "ADDITIONAL SERVICE</u> WHEN REMOVING BATTERY NEGATIVE TERMINAL : Description".

Initialization

After installing each component to the vehicle, follow the steps below. Refer to <u>PWC-5, "ADDITIONAL SER-</u> VICE WHEN REMOVING BATTERY NEGATIVE TERMINAL : Special Repair Requirement".

FITTING INSPECTION

- Check that the glass is securely fit into the glass run groove.
- Lower the glass slightly [approximately 10 to 20 mm (0.394 to 0.787 in)], and check that the clearance to the sash is parallel. If the clearance between the glass and sash is not parallel, loosen the regulator mounting bolts, guide rail mounting bolts, and glass and carrier plate mounting bolts to correct the glass position.

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